



# RainBloc® for Mortar

## MIXING AND DOSAGE INSTRUCTIONS

RainBloc® for Mortar from ACM Chemistries is a polymeric job site added mortar admixture that reduces or eliminates rainwater penetration through mortar without adversely affecting other properties such as bond strength and board life. It is non-corrosive and does not contain chlorides.

When used with certified water repellent concrete block made with ACM Chemistries' RainBloc® Admixture, excellent water penetration resistance for the entire masonry system can be obtained. RainBloc® for Mortar also provides excellent rainwater penetration resistance in mortar used in brick masonry construction.

RainBloc® for Mortar can be used in Portland cement/lime or masonry cement mortars and is compatible with most other job-site added additives.

## DIRECTIONS FOR USE

Add RainBloc® for Mortar and allow the mortar to mix for at least 30 seconds before adding the final water.

Note: RainBloc® for Mortar may reduce the amount of final water normally used. It is recommended to add half the amount of final water normally used and slowly add the remaining final water until desired consistency is achieved.

Mix for an additional five (5) minutes after completing the final water addition to ensure the water is well mixed.

### DOSAGE INSTRUCTIONS

#### Mortar made with Job Site Added Sand

Portland/Lime	1.0 Quart / bag of Portland Cement (lime not included)
Masonry or Mortar Cement	0.5 Quart / bag of Masonry or Mortar Cement

#### Pre-Blended Mortar ( with Dry Sand Included in Mix)

Pre-Blended Bag Mortar (80 to 100 lb / bag) or Pre-Blended Bulk Mortar (3000-lb Bulk Bag)	0.5 Quart / 300 to 320 lbs of Pre-Blended Mortar or 5.0 Quart / 3000 lbs of Pre-Blended Mortar
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